

An alternative solution for POWER AND HEAT GENERATION





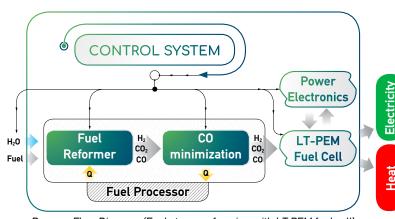
THE PRODUCT

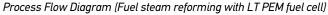
H₂PS-5 is a Combined Heat & Power (CHP) system. It has a capacity of 5 kW electric power, while in the combined heat and power (CHP) mode, it can also produce up to 7 kW thermal energy in the form of hot water. The system is **multi-fuel fed**, i.e. it can operate with either Natural Gas, Propane/LPG or Biogas, converting it to electrical power through an intermediate production of hydrogen using a Proton Exchange Membrane Fuel Cell (PEM-FC).

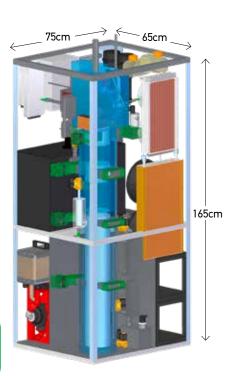
The unit is equipped with a power management system delivering electrical energy in the required form (DC or AC, grid connected or stand-alone), depending on the application. It has the ability to operate in the range of 40-100% of its nominal capacity. Its maximum electrical efficiency is greater than 35% (based on LHV), while total efficiency exceeds 85%.

The integrated system consists of the following sub-units:

- Fuel processor/hydrogen production unit, where hydrogen production takes place via the reformation of the feeding fuel
- Low temperature PEM fuel cell stack, where power production takes place using the produced hydrogen from the fuel processor
- Batteries and electronic power management systems, where the excess produced power is managed
- Control system, capable to control the unit and to achieve proper, smooth and safe operation of the H₂PS-5







COMPARE WITH OTHER SYSTEMS

Currently, gensets serve the market of decentralized power production, however they present significantly lower efficiency compared to H₂PS-5 and possess a high environmental impact.

	Electrical Efficiency (%)	Fuel Cost* (€/kWh)	CO2 equivalent (kg CO2 produced/kWh)	N0x (g/kWh)	HC (g/kWh)	C0x (g/kWh)	PM (g/kWh)	S0x (g/kWh)
H ₂ PS-5	35	0.26	0.76	0.004	0.04	0.3	N/A	0
Conventional Diesel Generator	16	0.58	2.57	7.5		8.0	0.4	0.17

TECHNOLOGY

Helbio's technology is based on proprietary and patented reactor catalyst configurations for reformation processes. The reactor configurations utilize the concept of the Heat Integrated Wall Reactor which offers very rapid heat exchange characteristics.

H,PS-5 uses a PEM Fuel Cell coupled with a fuel processor based on the fed fuel steam reforming.

The system comprises a fuel processing and a power generation step.

Firstly, the fuel processing step:

Reformate hydrogen is produced through the following reactions:

Steam Reforming:

 $CnHm + H_2O = nCO + (n+m/2)H_2$

Water Gas Shift (HT and LT WGS):

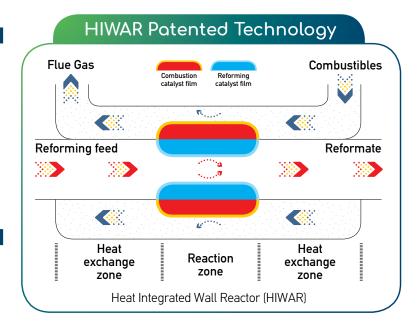
 $CO + H_2O = CO_2 + H_2$

Methanation:

 $CO + 3H_2 = CH_4 + H_2O$

Secondly, the power generation step:

A low temperature Proton Exchange Membrane (PEM) fuel cell is used.



SYSTEM CHARACTERISTICS

TECHNOLOGY					
Reformer	Steam Reforming				
Water Gas Shift	High and Low temperature				
CO minimization	Selective CO methanation				
Hydrogen quality	Reformate				
	SPECIFICATIONS				
Feeding Fuel	Natural Gas, LPG/Propane, Biogas				
Energy Production	5 kWe + 7 kWth				
Max Electrical Efficiency	> 35% (based on LHV)				
Max Thermal Efficiency	> 50% (based on LHV)				
Power Characteristics	48 VDC *				
Operating Range Capacity	40-100%				
Dimensions (LxWxH)	0.65 m x 0.75 m x 1.65 m				
Weight	~ 200 Kg				

*Other voltages available upon request



Highly Innovative | Environmentally Friendly Energy Efficient | Cost Effective

- Electrical efficiency of H₂PS-5 is greater than 35% (more than twice the efficiency of common diesel generators)
- Operating cost (Fuel) of H₂PS-5 is more than 2 times lower than that of a conventional diesel generator
- Maintenance cost is expected to be reduced to less than 50% compared to the maintenance cost of conventional power generators due to simplicity of construction
- Multifuel system, operating with Natural Gas, Propane/LPG or Biogas
 - Dramatically reduced emissions (H₂PS-5 emits
 170 times lower amounts of NOx and HC, 27 times lower amounts of CO than conventional technologies and zero amounts of SOx)
 - Very low noise and vibration levels
 - Improved safety (no flames)
 - Excellent performance at partial loads
 - Capable to operate with raw biogas





Hydrogen & Energy Systems

HELBIO is a high-tech company founded in 2001 and based in Patras, Greece specialized in development, manufacturing and marketing of Hydrogen & Energy Production Systems.



Unique selling point and expertise:

- Products based on *Innovative Technologies*, developed in-house
- **Reforming** technology of NG, LPG, Biogas and Bioethanol
- ••• Compact and efficient reactorcatalyst configurations (patented HIWAR concept)
 - ··· Reaction engineering and Catalysis
 - Process design
 - ··· System integration and control
 - *** Efficient integration of hydrogen generation with **fuel cells**
 - *** 6 International & European registered patents, secure Helbio's "freedom to operate "(FTO), enabling a successful Commercialization of existing & new products

APPLICATIONS

Telecommunication stations

Telecommunications providers rely on backup power to maintain a constant power supply and to ensure the operability of cell towers. In telecommunication stations, H₂PS-5 offers many advantages which include reliability, low maintenance costs, reduced frequency of refueling and reduced cost.



On- or off- grid households and other buildings

Main benefits of using **H**₂**PS-5** include: energy savings due to high electrical and overall efficiency, reduced (or zero, depending on fuel) CO₂ emissions, essential elimination of emissions of atmospheric pollutants such as NOx, SOx and particulates, and dramatically reduced noise and vibration level.



Sailing yachts and boats

Boats longer than 10m need a supplementary power generator for power and/or heat production when docked or in the occasion of failure of the main engine. H₂PS-5 offers the same attractive characteristics as in any other mobile application: reliable, economic, quiet, vibration free, and emission free operation.



Trucks

The market for Auxiliary Power Units (APU) for trucks represents an interesting potential opportunity for fuel cell power systems. Replacement of diesel engines with a H₂PS-5 power system will result in significant fuel savings, drastically reduced emission of pollutants and significantly quieter operation.



Small-size farms with biogas availability

Future and developing markets for H₂PS-5 include small biogas producers in farms, food industries and food chains. In the biogas field, conventional technologies suffer from unreliable and interrupted operation due to the low heating value of the fuel, which is not an issue for H₂PS-5.



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